

# Capabilities Statement



## ADDRESS

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Zebulon, NC  
27587

## Point of Contact

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## WEBSITE

[www.kamtool.com](http://www.kamtool.com)

## NAICS

332710 Machine Shop  
332721 Precision Turned Products  
541330 Engineering Services  
333514 Special Die and Tool  
SIC: 359903, 3544

## CAGE

4ZP39

## UEI

JD8UU94M4BQ5

## CERTIFICATIONS

ISO 9001:2015  
ITAR M43156

## BUSINESS SUMMARY

KAM Tool & Die is a precision EDM and CNC machining small business, renowned for its expertise in tool, die, fixture, and mold production. With an accuracy of +/- .0001" and ISO 9001:2015 certification, KAM specializes in building and repairing intricate progressive dies, delivering high-quality work from prototype to medium-run production. Recognized as a trusted partner for emergency repairs, KAM efficiently resolves clients' critical challenges, ensuring reliable and effective solutions.

## CORE COMPETENCIES

- **Precision Machining** - Ability to produce highly accurate parts using CNC (Computer Numerical Control) and manual machines.
- **CNC Programming** - Skilled use of CAD/CAM software to program CNC mills, lathes, and other machinery.
- **Material Knowledge** - Understanding the properties of metals (steel, aluminum, titanium, etc.) and plastics used in machining.
- **Grinding & Finishing** - Ability to meet surface finish requirements through grinding, polishing, deburring, and coating.
- **Quality Control & Inspection** - Use of CMMs (Coordinate Measuring Machines), micrometers, calipers, and other measuring tools to ensure precision and adherence to specifications.

## PAST PERFORMANCE

The Honeywell logo consists of the word "Honeywell" in a bold, red, sans-serif font.



**MERCK**



**Pfizer**

References available upon request

## DIFFERENTIATORS

KAM produces complex parts that require multiple capabilities in one location.

- Nearly three decades of expertise in precision machining.
- Extensive capabilities, including EDM wire and die sinking with high-taper 4-axis cutting.
- State-of-the-art CNC machining with 3, 4, and 5-axis milling, as well as high-speed milling services.
- CNC lathes equipped with live tooling and a programmable sub-spindle for intricate part production.
- Reverse engineering solutions for developing virtual models of existing components to enhance production efficiency.
- A strong reputation for on-time delivery and outstanding quality standards.